

SERVICE BULLETIN

GF #637P GLUE

PRODUCT TYPE: A water-based dextrin glue.

APPLICATIONS: This is a high-performance, water-based product developed for a variety of applications, particularly wet mounting of posters and large P.O.P display labels. It exhibits very good machining characteristics in roll coaters and it's a lower cost version of the GF 637U.

***FEATURES:** Provides excellent layflat, non-wrinkle characteristics with good penetration into board stock. It is a slow drying adhesive. This slow speed of set enables the operator to reposition the label when it has already been placed onto the board stock. While it's viscosity will increase over time it will still work well in our roll coater gluers.

MANUAL APPLICATION: This glue also be applied using a paint roller, however, care should be taken not to use too much adhesive that would result in considerable wrinkling. Apply an even, thin film to the entire bottom of the paper or poster board. Then, smooth with a squeegee like device from the center outwards to eliminate air bubbles. This glue allows you a long working time so repositioning the label or poster is possible for several minutes after gluing the materials.

APPLICATION EQUIPMENT: Manual and electric tabletop label gluers such as those manufactured by Gluefast. Gluing equipment should be cleaned daily for best results. When applied with one of our label gluers you get a yield of about 600-700 square feet per gallon.

FDA STATUS: Ingredients comply with regulations for us in Food Packaging Adhesives as per regulation 175.105.

TYPICAL PHYSICAL PROPERTIES and GENERAL INFORMATION:

RAW MATERIAL BASE	Vegetable
COLOR	Amber
SOLIDS	58-60%
pH	6-7.5
VISCOSITY	1,500-2500 cps but will increase over time without any ill effects

CLEANUP SOLVENT: Water or soap and water.

STORAGE CONDITIONS: Store at room temperature. Rotate stock using oldest material first. Shelf life six months. KEEP FROM FREEZING.

***NOTE:** Surfaces and information above are suggestions only ... final tests for suitability remain the responsibility of the user.

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