

JOINING EQUIPMENT

MitreNailer®

StepMaster®
High Production Step Profile Joiner



The StepMaster from MitreNailer joins flat and uneven back mouldings with ease. It offers unmatched versatility in frame manufacturing. High production & heavy duty construction make this the machine of choice for the volume producer. Made in the USA!

Features of the StepMaster

- **“Step” in either the front or rear position**
13/16” step-in allows joining of a wide variety of profiles impossible to join on flat-back machines.
- **Fast and reliable**
Nails 2 position corners in about 1 second. 4 nailing positions with optional Multi-Shooter kit. Commercial quality, designed for heavy repetitive production use. Stack nails in front and back positions.
- **Change fastener types in a minute!**
Our unique system allows you to change from our MicroCorr corrugated nails to our exclusive Press Tool, that uses traditional v-shaped nails, in about a minute. Allows using MicroCorr nails on hardwoods and MDF and v-nails on softwoods, medium-hard woods and plastics.
- **Adjustable hold downs and inside-clamp jaws**
Multiple sizes and styles of hold-downs and inside-clamp jaws means you will always be able to hold material securely.
- **Available in fixed bench top or pivoting stand versions**
The MitreMate stand adjusts so machine can be operated flat, at any angle or inverted with assisted raising.

Options

Multi-Shooter kit - Drives nails in up to 4 nailing positions
6 sided frame attachment
8 sided frame attachment
Multiple top and inside-clamp jaws available



MicroCorr® corrugated nails from MitreNailer® draw the material together to make

STRONG, TIGHT CORNERS!

MicroCorr® corrugated fasteners actually draw uneven or miscut materials together and create a joint with exceptional strength. Hardwoods, softwoods and MDF are joined with equal ease. Available 6, 10, 12, & 15mm (1/4”, 3/8”, 1/2” & 5/8”) sizes, most available in Regular & Hardwood versions.



	Material Capacity	Dimensions	Bench Model	Floor Model
Width	1/2" - 4 1/4"	Depth	20"	38"
Height	3/8" - 3 1/2"	Width	12"	26"
Minimum frame size	4" x 5"	Height	38"	68"
without front clamps	3" x 5"	Weight (lbs.)	120	175

San Jose, CA
408-436-1844

Santa Fe Springs, CA - Main Office
800-937-2255
www.ActiveSalesCo.com

Chula Vista, CA
619-424-4772