



## **STRETCH MASTER PLUS :: MULTIGUN**



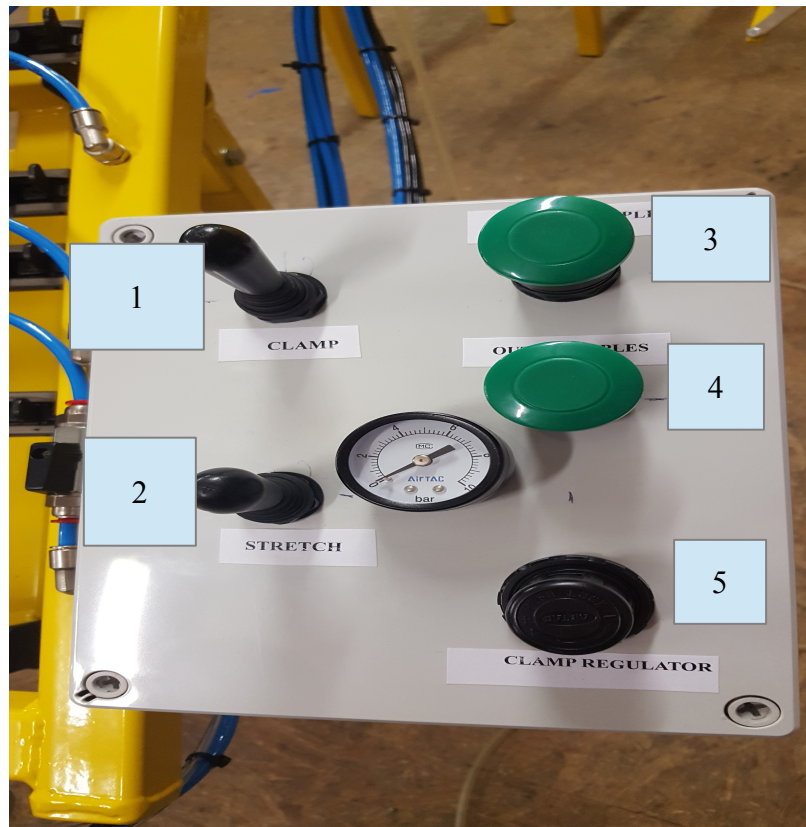
**MODEL: STRETCH MASTER PLUS MULTIGUN**

**Stretching Size: 1m x 1m**

**Part No: SMPM40**

## STRETCH MASTER PLUS ::: MULTIGUN USER GUIDE

Now that the machine is set up and ready to use, here are the functions of the machine and how to use them correctly ...



1. This lever activates the clamps and is the first lever you hit when stretching.
2. This lever operates the stretching cylinders and is the second lever you hit when stretching.
3. This button activates the inner staple guns.
4. This button activates the outer staple guns
5. This knob regulates the clamps.



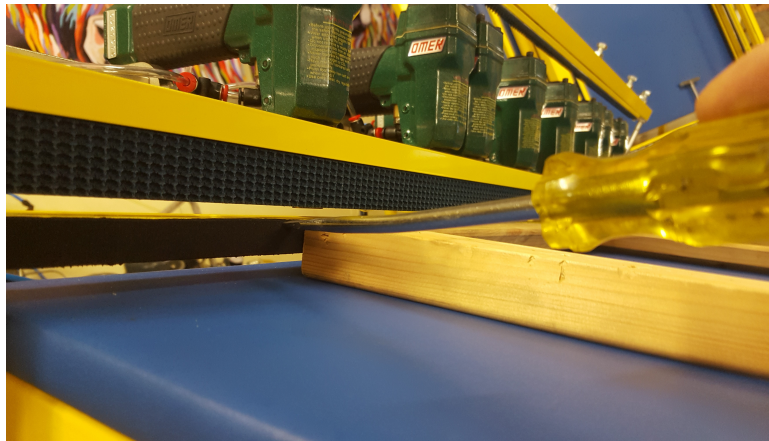
## USER GUIDE

6. Now that the machine is assembled, it is time to set it up for use.
7. Connect a line from your air compressor into the back of the control panel.
8. Make sure hands are away from the machine and turn the air on.
9. The top lever on the control panel is to operate your grippers.
10. The bottom lever on the control panel is to operate your stretching arms.

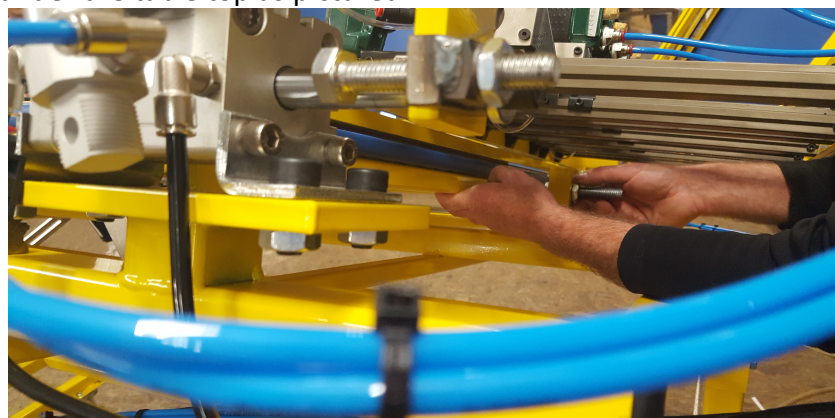
### Adjustments:

A few adjustments will have to be made to the machine before use. These are user specific adjustments and will not be required to be done on a regular basis.

### Frame Height Adjustment:

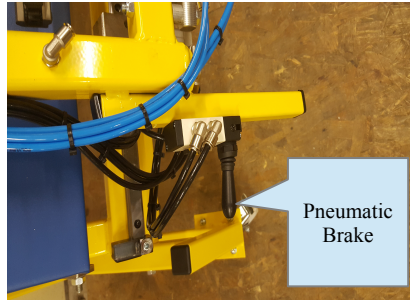


Your frame must be level with the bar as pictured above. To adjust the frame height turn the bolt which is located under the table top as pictured:



## STRETCH MASTER MULTIGUN STRETCHING YOUR CANVAS

11. Place your canvas and frame ready to be stretched into the machine.
12. Move the left hand stretching arm until it touches the frame and using the pneumatic brake to lock the arm to keep it in place. This is located at the end of the left stretching arm



13. Place the canvas between the grippers on both sides of the machine.
14. Activate the **CLAMP** switch followed by the **STRETCH** switch.



**There must always be some canvas left in the grippers to achieve the perfect stretch.**

15. Now press the Inner Staples switch to release the staples.
16. Once this has been done push the stretch switch back up followed by the clamp switch to release the canvas and release pneumatic brake.
17. Remove frame and canvas and fold the corners and then insert back into the machine repeating steps 13 & 14.
18. Once the second side has been stretched now staple with the Inner Staple & Outer Staple switches, depressing both at the same time.