

SERVICE BULLETIN

GF #878P ADHESIVE

PRODUCT TYPE: Water based resin emulsion adhesives.

APPLICATIONS: Applying small to large paper labels (i.e. for Point-of-Purchase displays) to cartons, craft paper various corrugated containers and wooden surfaces. It has been used for business card duplexing. This product is a superior "mounting" adhesive and an excellent product for use as a paper bag-closing adhesive on equipment requiring low viscosity and good open time properties. This adhesive has also been used as a photo mounting adhesive and is acid free.

***FEATURES:** Moderately fast setting, high solids, low viscosity adhesive exhibiting good lay-flat, non-wrinkling type characteristics needed in labeling, mounting and bag closing applications. This adhesive provides good penetration into plain, inked and some coated surfaces. This adhesive is acid free.

APPLICATION EQUIPMENT: Manual and electric tabletop label gluers such as those manufactured by Gluefast. This product also works well in bag making machinery and in other semi/fully automatic packaging equipment. *If mounting by hand without gluing equipment, use a ¼" nap paint roller and apply a thin even film across the entire surface. Only one surface should be coated with adhesive.* Gluing equipment should be cleaned daily for best results. When applied with one of our label gluers you get a yield of about 500 square feet per gallon.

FDA STATUS: Ingredients comply with regulations for us in Food Packaging Adhesives as per regulation 175.105.

PHYSICAL PROPERTIES and GENERAL INFORMATION:

Raw Material Base	Synthetic Resin
Color, Wet	White
Color, Dry	Clear
Solids	54-60%
pH	7.0-7.6
Viscosity	1200 - 1800 cps
Weight Per U.S. Gallon	9.1 Pounds

CLEANUP SOLVENT: Water, soap and water or a 50:50 solution of alcohol and water.

STORAGE CONDITIONS: Store at room temperature. Rotate stock using oldest material first. Shelf life is six months. KEEP FROM FREEZING.

***NOTE:** Surfaces and information above are suggestions only ... final tests for suitability remain the responsibility of the user.

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