

## MX350M AUTOMATIC EDGEBANDER



# MX350M | AUTOMATIC EDGEBANDER

#### Compact edgebander with pre-milling for best-in-class results.

The Cantek MX350M Automatic Edgebander is an entry level edgebander with pre-milling that is the perfect blend of quality and affordability. With fine attention to detail and quality componentry, the MX350M can output high quality edges on cabinet parts and more. The pre-milling diamond cutterheads machine the panel just prior to applying the glue to ensure optimum edge quality prior to applying the edge tape. Additionally, the machine is equipped with end trimming, flush trimming, PVC scraping, and buffing. User friendly controls and adjustments allow for efficient changeovers of edge tape thicknesses between 0.4mm & 3mm.



Operating panel with LED Keypad



Edge feeding coil



Heavy duty chain feeding



Teflon-coated glue pot



Pressure roller



Guillotine shear



Pre-milling Unit



End trimming unit



Flush and radius trimming unit



Scraping unit



Buffing unit

### Key Advantages.

- Compact design makes it the ideal edgebanding solution for small workshops
- Pre-milling the panel ensures optimum edge quality prior to edgebanding
- Precise adjustments for optimum edge quality
- Chain feed system ensures consistent feeding of material for consistent results
- Available in 230V 1 or 3 phase
- PLC control system with LED display and keypad
- Workpiece is fed by chain
- Edge coil support plate: Ø 800 mm (31.5"), for PVC/ABS
- Automatic edge feeding with a thickness capacity of 0.4-3 mm;
- Coiled edge bands up to 3 mm in thickness in Hard-PVC/ABS are cut with guillotine shears.
- 1.2 kg (2.64 lb) Teflon-coated hot-melt glue pot
- Spring loaded pressure unit with (2) pressure rollers (1 chrome & 1 rubber)
- Heavy duty pressure beam with extendable work-piece support
- Heated infeed fence for pre-heating the panel for optimum glue penetration
- Mechanical digital readouts for convenient and quick adjustment to the working units & thickness

#### **Working Units.**

**PRE-MILLING** | Pre-milling unit with (2) counter rotating diamond cutterheads for precise edge quality

**END TRIM** | 8800 RPM dual saw blade (80mm / 3.15") end trimming unit

**TOP & BOTTOM TRIM** | 10500 RPM top & bottom trimmers with insert knife cutters for radius trimming & bevel trimming

**RADIUS SCRAPING** | Radius scraper with 2mm radius knives can be easily excluded when not required

**BUFFING** | 2800 RPM top & bottom buffing units to polish the machined edge

#### Specifications.

Feeding speed 23 FPM Panel thickness 0.472~1.77" Edge thickness 0.0158"~0.118" Min. panel width 3.54" Min. panel length 3.54" Working table height 33.7" Dust collection outlet dia. 3 x 4" Pre-milling spindle speed 9000 RPM

Max. machine dimensions (LxWXH) 126" x 47 1/4" x 47 1/4"

Machine weight 1162 lbs